

Beginner Caps - Full pressure ~ No pressure (aka float stroke)

pen points to side
Float stroke - hold pen upright

x
stem stroke
I T H L E F K M

point pen upper left

x
N P R B D A Z

pen points lower left corner

x
V W X Y U J

taper

fully lift off

taper

x Letters with curved taper

S C E G O Q

start with full pressure then taper